

ST74 Product Bulletin

GENERAL INFORMATION

ST74 was formulated as a, Dual Temperature, Medium to slow setting hot melt glue stick, which has good cold resistance. May be used for freezer applications. Suggested uses include adhesion to paper to paper, and corrugated to corrugated.

Application Temperature	250° - 375°F
Viscosity at 350° F	1,400 ± 100 cps. @ 350°F
Melt Point	220° F ± 5° F
Set Speed	Medium to Slow
Product Form	Hot Melt Glue Sticks
Applicator	GG100H, GG220, GG300 High Temperature Glue Guns GG100LT, GG300 (low temperature setting) Low Temperature
Shelf Life	3 plus years

Revised: January 1, 2010

Components contained in this product conform to USDA and FDA regulations for use in food packaging, as stated in the Federal Food and Drug and Cosmetic Act, Title 21 under section 175 - 105. This guarantee is also intended to comply with USDA's "Policy Governing Inspection of Packaging Materials".

Note: The data presented is based upon tests believed to be reliable; however, Western American, Inc., does not guarantee their accuracy or completeness. Western American, Inc., assumes no responsibility for results obtained or for incidental or consequential damages arising from the use of this data.